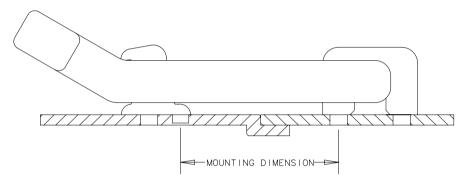
		PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED					DATE	DRAWN	CHKD	SCALE	DRAWING NUM	BER
5	outhco	HEREON IS CONFIDENTIAL AND ALL RI AND OTHERWISE ARE RESERVED BY SOU	GHTS PATENT THCO, INC.	F/FLEX	IBLE DRAV	V LAICH	12AUG94	MMM	RMP	NTS	TD-F7-1	- Ј
REV	DATE DRAWN/	CHKD DESCRIPTION					•				\$ —	Λ /
В	5SEP00 GDM	SEE RECORD PRINT										PAPER
С	09APR2002 GDM	UPDATE FORMAT									THIRD ANGLE PROJECTION	SIZE
D	08JAN2004 MJS	SEE ENSTAR JOB 1298										

SOUTHCO PERFORMANCE GUIDELINES

THE PERFORMANCE GUIDELINES SHOWN ON THIS PAGE ARE SUPPLIED AS A GENERAL GUIDE ONLY, AS CONDITIONS VARY WITH EACH APPLICATION AND METHOD OF INSTALLATION. STRENGTH DATA GIVEN IS FOR FAILURE OF THE PRODUCT OR FOR SUFFICIENT DEFORMATION TO MAKE PRODUCT INOPERABLE. NO SAFETY FACTOR HAS BEEN APPLIED IT IS RECOMMENDED THAT THE USER REQUEST A PRODUCT SAMPLE FOR TESTING TO DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE PURPOSE INTENDED AND USER'S PARTICULAR APPLICATION.



LATCH PART NUMBER F7-5XX

MOUNTING	AVERAGE CLAMPING FORCES VS TIME AND TEMPERATURE N (16f)						
DIMENSIONS mm (inch)	23°C (73°F)						
	INITIA	L ①	STEADY	/ STATE @			
37.8 (1.5)	37 (8	3)	32	(7)			
41.0 (1.6)	66 (15	5)	54	(12)			
44.2 (1.7)	102 (23	3)	82 (18)				
MAXIMUM TIGHT	ENING TORQU	E N∙m (2.0 (18)				
CYCLE I	_IFE	100,000 CYCLES					

- 1 THE INITIAL CLAMPING FORCE IS THE FORCE APPLIED TO THE PANEL WHEN HANDLE AND KEEPER ARE LATCHED.
- ② THE STEADY STATE CLAMPING FORCE IS THE DESIGN FORCE OF THE LATCH MEASURED AFTER THE INITIAL FORCE HAS RELAXED. THIS OCCURS OVER A TEST PERIOD OF APPROXIMATELY 24 HOURS AT ROOM TEMPERATURE.