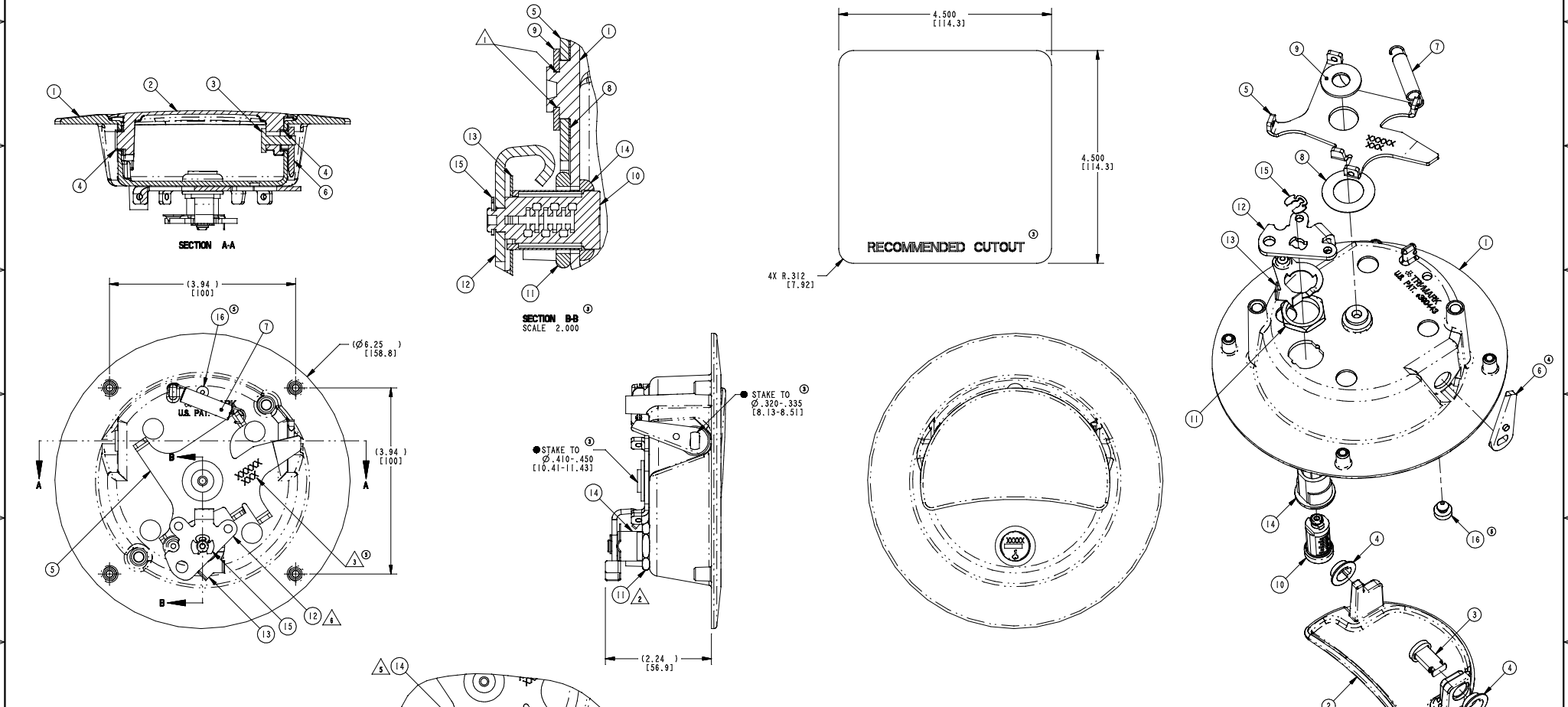| PART NUMBER DESCRIPTION	ITEM 1 HOUSING (QTY)	ITEM 2 PADDLE (QTY)	ITEM 3 AXLE (QTY)	ITEM 4 BUSHING (QTY)	ITEM 5 PLATE (QTY)	ITEM 6 ARM (QTY)	ITEM 7 SPRING (QTY)	ITEM 8 WASHER (QTY)	ITEM 9 WASHER (QTY)	ITEM 10 LKCYL (QTY)	ITEM 11 NUT (QTY)	ITEM 12 CAM (QTY)	ITEM 13 SPRING (QTY)	ITEM 14 ESCUTCHEON (QTY)	ITEM 15 RING (QTY)	ITEM 16 BUMPER (QTY)	FINISH	PART MARKING
19381-01 030-1300,LGB,POWER LKG	14811-03 (1)	14813-01 (1)														N/A	PAINT,BLACK,LOW GLOSS	
19381-02 030-1300,CNNC,POWER LKG	14811-04 (1)	14813-02 (1)	81475-16 (1)	13386-01 (2)	19842-01 (1)	14808-01 (1)	12902-01 (1)	81291-00 (1)	80651-15 (1)	14075-01 (1)	81618-16 (1)	19379-01 (1)	81702-39 (1)	13301-01 (1)	13861-01 (1)	80576-00	COAT,COPPER-NICKEL-NICKEL-CHROME	19381
19381-04 030-1300,CNNC,LGB,POWER LKG	14811-03 (1)															N/A	H30:PAINT,BLACK,LOW GLOSS PDL:COAT,COPPER-NICKEL-NICKEL-CHROME	

REVISION	ECN	ECN BY	DESCRIPTION
4	06481		UPDATED VIEWS (ITEM 6).
5	25162		UPDATED VIEWS (ITEM 1,16), PART NUMBER,PART MARK.ADDED ITEM 16 (BUMPER),PART MARKING COLUMN.
6	29364		ITEM 14 (ESCUTCHEON); 13301-01 WAS 13311-01.

SECTION A-A

SECTION B-B
SCALE 2.000

4.500 [114.3]
4.500 [114.3]
RECOMMENDED CUTOUT
4X R.312 [7.92]

(3.94) [100]
(3.94) [100]
(⌀6.25) [158.8]
U.S. PAT.

STAKE TO ⌀.320-.335 [8.13-8.51]
STAKE TO ⌀.410-.450 [10.4-11.43]

(2.24) [56.9]

ESCUTCHEON ORIENTATION
LOCKCYLINDER (ITEM 10),NUT (ITEM 11),CAM (ITEM 12), DETENT SPRING (ITEM 13) AND RETENTION SPRING (ITEM 15) OMITTED FOR CLARITY

EXPLODED VIEW

NOTES: UNLESS OTHERWISE SPECIFIED;
1. APPLY ALPHA 2000 GREASE OR EQUIVALENT, BETWEEN THE HOUSING (ITEM 1) BOSS AND THE PIVOT PLATE (ITEM 5) HOLE.
2. TORQUE NUT (ITEM 11) TO 30 IN-LBS MIN.
3. STAMP WITH .125 HIGH CHARACTERS PER ES-121. LOCATE APPROXIMATELY AS SHOWN.
4. FINISH IS FOR REFERENCE ONLY.
5. ORIENTATION OF ESCUTCHEON (ITEM 14) IS CRITICAL
6. SHIP IN UNLOCKED POSITION
7. DIMENSIONS IN [ ] ARE MM FOR REFERENCE ONLY.

INDICATED REQUIRED ASSEMBLY INFORMATION.

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DRAWN BY	KPE	7/29/02
CHECKED BY	TJZ	7/30/02

PROJECT 02006   PROJECT CODE C29 (030-1300)

CUSTOMER PART NUMBER

DESCRIPTION: SEE TABLE

PART WEIGHT (1.78 LB)   SURFACE AREA

SIZE D   SCALE 1.0   PART NUMBER 19381